



# ChemMasters®

SPECIALTY CONSTRUCTION PRODUCTS

# Spray Cure & Seal 25-A

Non-Yellowing, Solvent-Based, Acrylic  
Curing and Sealing  
Compound for Concrete

## P R O D U C T D A T A

### DESCRIPTION

**Spray-Cure & Seal 25-A** is a non-yellowing styrene-acrylic copolymer with added UV absorbers. It is a solvent-based product intended for use outdoors. **Spray-Cure & Seal 25-A** produces a medium gloss, clear, continuous film which effectively cures fresh concrete and protects cured concrete surfaces from intrusion of water, waterborne contaminants and dirt.

### USES

- Cures freshly placed concrete to minimize crazing and shrinkage cracks. Holds moisture in the fresh concrete more effectively than other curing compounds to maximize cement hydration, allowing the concrete to achieve its full design strength and durability.
- When applied as a sealer, **Spray-Cure & Seal 25-A** protects develops a clear, durable acrylic film which tenaciously bonds to the concrete surface as protection from water, deicers, salts and other mild chemicals.
- Prevents surface dusting and simplifies the cleaning process by preventing dirt from penetrating the concrete.

### ADVANTAGES

- Non-yellowing formula.
- Allows concrete surfaces to develop full design strength by promoting complete hydration of cement.
- Can be used in colder temperatures than water-based products.
- Will not settle. Does not require agitation before use.
- Less likely to clog spray equipment than water-based products.
- Can be used to reseal over other sealers with minimal surface preparation.
- Increases the abrasion resistance of concrete.
- Protects concrete from deicers, salts and other mild chemicals.
- Reduces maintenance costs. Surfaces are easier to clean.
- Compatible with most carpet and tile adhesives.

### TECHNICAL DATA

- ASTM C1315, Type I, Class A, *Standard Specification for Liquid Membrane-Forming Compounds for Curing and Sealing Concrete*
- ASTM C309, Type 1 (1D available upon request), Class A, *Standard Specification for Liquid Membrane-Forming Compounds for Curing Concrete*
- Complies with all National V.O.C. Emission Standards for Architectural Coatings, Federal EPA Regulation 40 CFR Part 59

#### Packaging Product Number

5 gal (18.9L)	36 per pallet	F1315.05
55 gal (208L)	4 per pallet	F1315.55

#### Physical Properties

PMCC Flash Point °F (°C)	1 (-17)
V.O.C. Content	<350 g/L
Solids	25+/- 2%
Drying Time @ 70°F (21°C)	
Dry to touch	1 hour
Light foot traffic	8 hours
Heavy Traffic	24 hours

#### Estimating Guide

Coverage rates vary with concrete condition

	ft <sup>2</sup> /gallon	m <sup>2</sup> /liter
Curing	300	7
Sealing	300	7
Optional 2nd Coat	400	10

### DIRECTIONS

**Mixing:** Do not dilute. **Spray-Cure & Seal 25-A** is packaged ready to use. Gently stir or agitate prior to use.

**Surface Preparation:** If using to cure fresh concrete, apply within two hours of bleed water dissipation when application will not mar the surface.



ChemMasters®

An American Owned & Operated Company

300 EDWARDS STREET • MADISON, OHIO 44057-3112 (440) 428-2105 • FAX (440) 428-7091 • ORDERLINE: (800) 486-7866 www.chemmasters.net

May 2016

If applying as a sealer for older concrete, clean thoroughly with high-pressure water and allow the concrete to thoroughly dry. Surface must be clean and free from dirt, dust, laitance, oil, grease, paints, curing agents, tilt up bond breakers, or other contaminants that would prevent proper adhesion. Joints to receive joint sealant should be masked or taped off prior to application.

**Application:** Apply uniformly leaving no pinholes or gaps. Do not allow the material to puddle.

**Spray Apply:** Use a low pressure, solvent resistant airless sprayer equipped with a fan nozzle orifice of 0.030" to 0.035" at 1 g.p.m. The optimum spray pattern is an 8" to 12" fan. Hold sprayer tip " to 12" from the surface of the concrete.

**Roller Apply:** Use a short nap (1/4" max) solvent resistant roller.

**Application Rate:**

Curing: 300 ft<sup>2</sup>/gal (7 m<sup>2</sup>/L)

Sealer: 300 to 400 ft<sup>2</sup>/gal (7 to 9 m<sup>2</sup>/L).

An optional second coat may be applied to a tack free surface at right angles to the first. Coating breathability will be reduced as film thickness increases. Thinner coats have improved aesthetic qualities

**CLEANUP**

Tools and equipment should be cleaned with **Polyseal Solvent™** or xylene.

**STORAGE**

Store tightly closed containers in cool, dry area away from direct sunlight and sources of heat.

Shelf life is two years from date of manufacture. Store locked up.

**LIMITATIONS**

- Not for use indoors or in confined areas.
- Do not use on decorative concrete.
- Always test for compatibility and adhesion when applied prior to adhesives for resilient carpet and tile.
- Not for use on surfaces to receive concrete overlays, toppings or penetrating treatments.
- Do not use as a bond breaker for tilt wall construction or on surfaces requiring rubbing.
- Do not apply to joints or channels scheduled to receive elastomeric caulks.

- Do not use if ambient or substrate temperature is below 40°F (4°C). For best results condition material to a minimum of 50°F (10°C) prior to application.
- Do not apply in the presence of foodstuffs. USDA compliance is for fully cured coating.
- Coating may be softened and lifted by gasoline or other strong organic solvents such as xylene, toluene, or lacquer thinner. Solvent, gasoline, hydraulic fluids, peanut oil, and cooking oils must be cleaned quickly to prevent damage.
- Safety Data Sheet and all label precautions must be fully understood prior to using product.
- Quality curing or sealing compounds may darken or highlight the color variations naturally present in concrete.

**PRECAUTIONS: Not for indoor use.**

**Use outdoors only, in a well ventilated area.**

**Danger:** Highly Flammable Liquid and Vapour. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. May be fatal if swallowed and enters airways. Toxic to aquatic life with long lasting effects. **Precautionary Statements:** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

**All label precautions and Safety Data Sheet must be fully understood before using this product.**

**Keep out of reach of children.**

**This Product is Formulated and Labeled for Industrial and Commercial Use Only**

FOR BEST RESULTS AND SAFEST USAGE, USER IS SPECIFICALLY DIRECTED TO CONSULT THE CURRENT PRODUCT & SAFETY DATA SHEETS AND PACKAGE LABEL FOR THIS PRODUCT. We warrant our products to meet our published specifications and to be free from defects in materials and workmanship to the acceptable quality levels defined in these specifications. If acceptable quality levels are not specified, the acceptable quality levels will be those normally supplied by us for the product. We make no guarantee of the results to be obtained from the use of our products. The determination as to the adaptability of any of our products to the specific needs of the Buyer is solely Buyer's prerogative and responsibility. We are glad to offer suggestions on the use of our products. Nevertheless, there are no warranties given except such expresses warranties offered in connection with the sale of a particular product. Our liability shall be limited to replacement of, or refund of an amount not to exceed the purchase price attributed to, the goods as to which such claim is made. Our selection of one of these alternatives shall be Buyer's exclusive remedy. IN NO CASE SHALL WE BE LIABLE FOR CONSEQUENTIAL OR SPECIAL DAMAGES, EVEN IF WE HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. THE FOREGOING WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES, GUARANTEES, CO-CONDITIONS AND REPRESENTATIONS, EITHER EXPRESSED OR IMPLIED, WHETHER ARISING UNDER ANY STATUTE, COMMON LAW, USAGE OR TRADE, COURSE OF DEALING OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.