

	Mar-Mac Wire, Inc. 229 Mar Mac Wire Rd. McBee, SC 29101 843-335-5000		Title: Contractor Brand Annealed Wire Tie Certification	
			Doc No. S7SP083	Rev. No.
			Product Grouping: Contractor Brand Wire Ties	
			Date: 6/9/14	Page 1 of 1
			Responsible Person:	Tracy Gooding



Contractor Brand Annealed Wire Tie Certification

Standard Requirements:

The wire used to produce Mar-Mac Wire Contractor Brand Annealed Wire Ties conforms to the ASTM A853 specification. Mar-Mac Premium Wire Ties are produced in 14, 15, 16, 17, and 18 gauge wire sizes.

Chemical Requirements:

The wire used to produce Mar-Mac Contractor Brand Annealed Wire Ties is produced using a C1006 or C1008 grade of steel as specified in ASTM A510 and ASTM A1040.

Physical Requirements:

The wire used to produce Mar-Mac Wire Contractor Brand Annealed Wire Ties is annealed in a “dead soft” annealing cycle. The wire used will be annealed to a tensile range of 40,000psi to 60,000psi.

Wire Diameter:

14 Gauge		15 Gauge		16 Gauge		17 Gauge		18 Gauge	
Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
.078”	.081”	.070”	.073”	.0595”	.0625”	.052”	.055”	.0455”	.0485”

Packaging Requirements:

Mar-Mac Wire Contractor Brand Annealed Wire Ties are supplied in poly fiber bags. Contractor Brand Annealed Wire Tie products are supplied in 5,000 count bundles, 2,500 count bundles, 4 X 1,000 count bundles, and 5 X 1,000 count bundles.

Any additional questions in regard to Mar-Mac Wire Contractor Brand Wire Tie products can be directed to:

Tracy Gooding
Technical Services Manager
Mar-Mac Wire Company
(843) 335-5000