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CONCRETE ACCESSORIES II

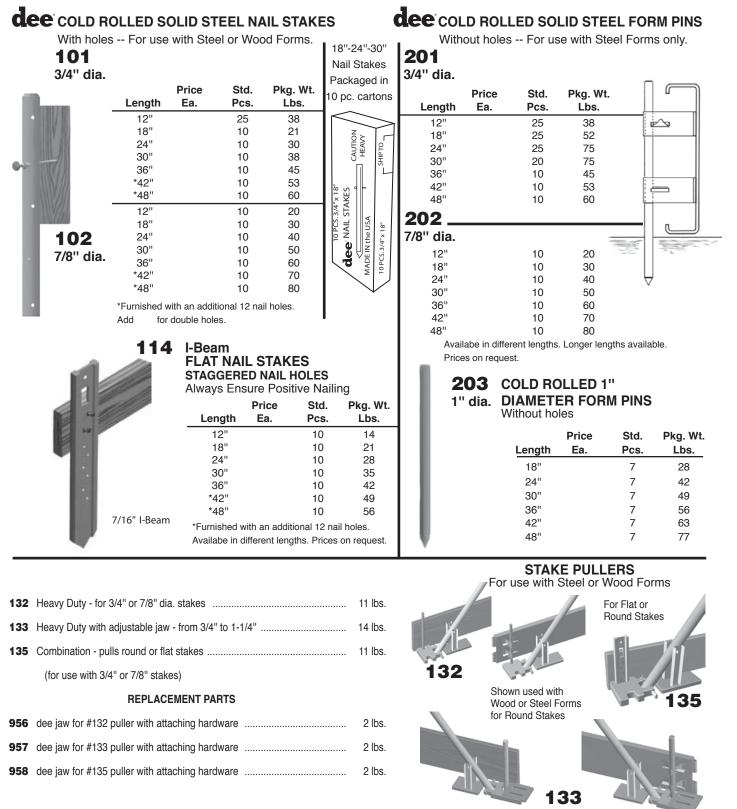
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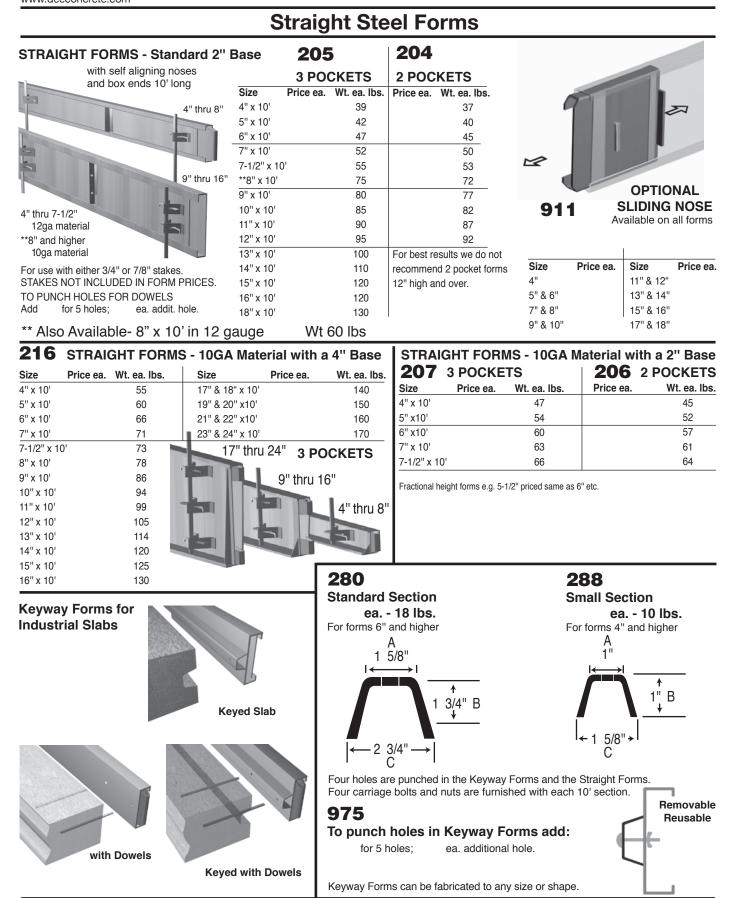
### Nail Stakes - Form Pins - Flat Stakes - Pullers

Cold rolled stakes have a higher density than the hot rolled stakes that are on the market. This makes for a better stake where soil conditions are hard and rocky.





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Product Book 2016

#### Manufactured by: page 4 of 28 7350 W. Montrose Ave. Norridge, IL 60706 **Straight Steel Forms Accessories 256** INVERTED FILLER FORM 255 STRAIGHT FILLER FORMS - Standard 5' Lengths With attached stake pocket 5' long Height Price ea. Wt. lbs. Add: for ea. addit. 12" Available in heights up to 24". 12 2 lbs. 4" Prices on request. 5" 14 3 lbs. 6' 15 3-1/2 lbs. 7" 17 4 lbs. 8" 5 lbs. 25 add ea. 2 lbs. 9" to 10" 29 6 lbs. 11" to 12" 34 7 lbs. 698 CORNER FORM LOCK Available 2' to 10' long. Connected with slotted bolts and wedges. Available in heights up to 24". ea. 1 lb. Prices on request. 257 CORNER FORMS - Outside or Inside Filler type - with 24" x 24" legs. 610 SLOTTED Price ea. Wt. lbs. for ea. addit. 12" Height Add: BOLTS 2 lbs. 4" 10 ea. 1/8 lb. 5" 3 lbs. 11 6" 13 3-1/2 lbs. OUTSIDE 7" 14 4 lbs. 8" 20 5 lbs. 675 SMALL 9" to 10" 24 6 lbs. WEDGE 27 11" to 12" 7 lbs. ea. 1/8 lb. When ordering specify height and type and whether inside or outside corners are required. INSIDE Special Corner Forms can be made with varying leg lengths to meet special job requirements. Available in **269** MALE END PLUGS Heights up to 24". Prices on request. For 4" up to 6" Forms ea. 1-1/2 lbs. **CORNER FORMS -** Outside or Inside For 7" up to 12" Forms Standard type - with 18" x 18" legs with stake pockets. ea. 2-1/2 lbs. OUTSIDE Price ea. Wt. lbs. Height Add: for ea. addit. 12" **270** FEMALE END PLUGS 2 lbs. 4" 13 For 4" up to 6" Forms 5" 15 3 lbs. ea. 2-1/2 lbs. 6" 16 3-1/2 lbs. 7" 18 For 7" up to 12" Forms 4 lbs. INSIDE 8" ea. 5 lbs. 23 5 lbs. 9" to 10" 29 6 lbs. 11" to 12" 35 7 lbs.



Height	Price ea.	Wt. Ibs.
4"		12
5"		14
6"		16
7"		18
8"		26
9" to 10	п	28
11" to 12		32

When ordering specify height and type and whether inside or outside corners are required.

Standard radius 12". Custom radius and heights available. Prices on request.

Available in Heights up to 24".

**265** filler type with 24" x 24" legs **EASY CURVE FORMS** 



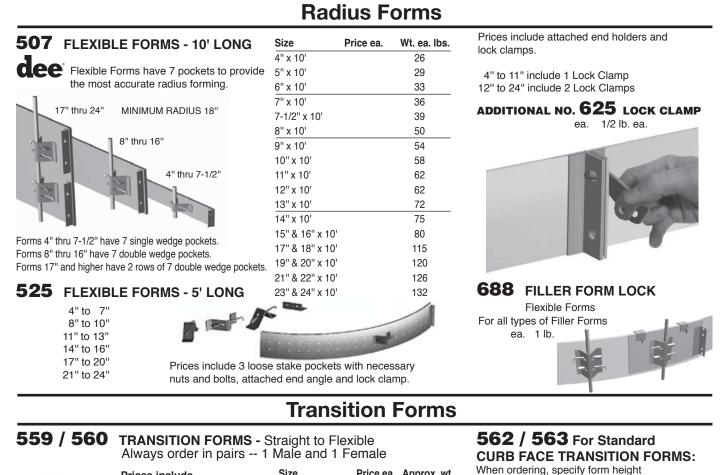


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Type B, J & S	Price ea.	Approx. wt.
6" height		7 lbs.
7" height		8 lbs.
8" height		10 lbs.

#### 563 FEMALE



559 / 560	TRANSITION FORMS Always order in pairs -	- Straight to Fle 1 Male and 1 I	xible -emale		562 / 563 CURB FACE T	RANSI
	Prices include	Size	Price ea.	Approx. wt.	When ordering, sp	
	No. 625 Lock Clamps	4" & 5" Forms		6 lbs.	and type of curb fa	ce form.
		6" & 7" Forms		8 lbs.	Type B, J & S	Price
		8" thru 10" Forn		13 lbs.	6" height	
		11" thru 14" For		18 lbs.	7" height	
		15" thru 18" For		20 lbs.	8" height	
		19" thru 24" For		25 lbs.		
No.	A Part of the	4" thru 11" requ 12" thru 24" reg				
					<b>562</b> MALE	
559 MALE		And the second s	10	1-		
Form Ht.	····· Pa		KI			
_	560 FEMALE	.12"	K			
	Form					

Ht.

TERMS: 1% for cash in 15 days. Net 30 days, when credit is established. Otherwise check with order. No C.O.D. shipments. All prices are F.O.B. factory. No goods can be returned without authorization. ALL returns subject to 15% restocking charge. We reserve the right to change prices and design without notice.

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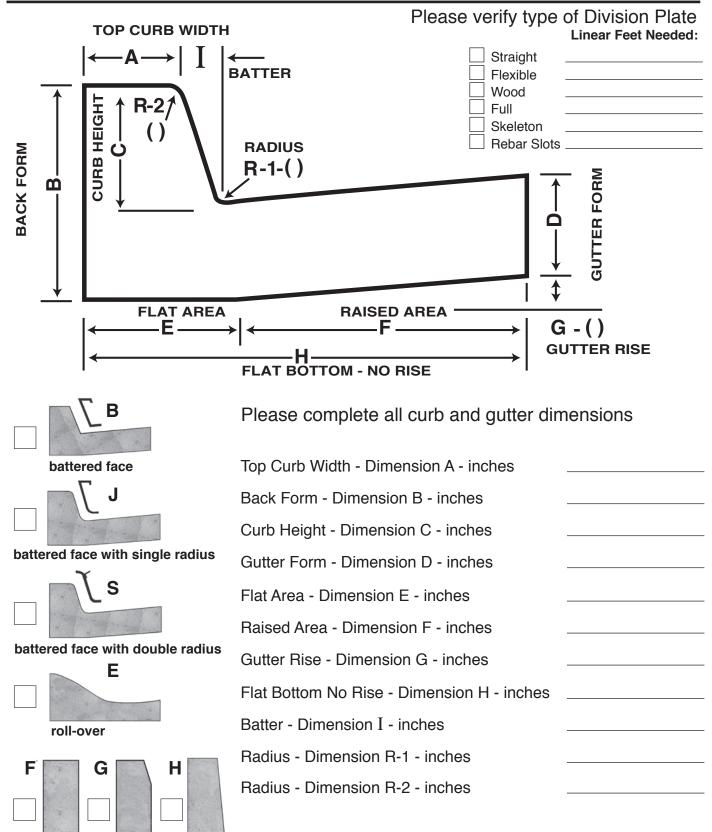
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**Curb Face Forms - Top Spreaders and Division Plates Fabricated to Meet Any Specification** B outflow S E Α inflow battered face with single radius double radius straight face battered face drive over 6" 7" 8" Height STRAIGHT For A B J For special sizes and CURB FACE (as shown above) types we require a FORMS For S Type dimension drawing Standard Radius 3" x 3" 10' LONG (see page 7). 240 Weight 43 lbs. 47 lbs. 38 lbs. Height 6" 7" 8" S FLEXIBLE For A B J BATTER (as shown above) CURB FACE For S Type FORMS minimum radius 4' 6" Standard Radius 3" x 3" 10' LONG We suggest one full and five skeleton 516 35 lbs. 40 lbs. Weight 30 lbs. division plates for each 10' section of flexible forms **TOP SPREADERS** Standard - For Curbs up to 6" wide ..... No. 301 . 2 lbs. 30, No. 302 Hook Type - For Straight "S" Curbs up to 6" wide ......1-1/2 lbs. Hook Type - For Flexible "S" Curbs up to 6" wide ...... 1-1/2 lbs. No. 315 No. 303 Hook Type with Hole - for curbs up to 6" wide ...... 2 lbs. straight "S' "S" For use with A, B, J, F and G Type Curbs when top spreaders 305 are to be locked to forms. 30 Special Hook Type - For Curbs up to 6" wide ...... 2-1/2 lbs. No. 304 With Holes for Slotted Bolts. For use with "H" Type High Curbs flexible No. 305 Double "U" for straight forms - 6" wide ......2-1/2 lbs. No. 314 314 For ea. additional 2"ADD FOR USE WITH 2" RAIL STRAIGHT FORMS SLIP-ON DIVISION PLATES FOR USE WITH FLEXIBLE FORMS Height thru Width thru 18" Width thru 24" Width thru 30" Width thru 36" 337 12" Full 6 lbs. 8 lbs. 10 lbs. 12 lbs.<sup>[]</sup> ea ea. ea ea. Full Plate 14" Full 10 lbs. 13 lbs. 8 lbs ea 11 lbs ea ea ea 16" Full 10 lbs. 12 lbs. 13 lbs. 15 lbs. ea. ea. ea. ea. FOR STEP CURBS 339 Full Plate Skeleton ea. 2.4 lbs. ea. 3.2 lbs. 4 lbs. ea. 4.5 lbs. ea 338 340 Skeleton Skeleton Plate **180** Full FOR USE WITH HALF DIVISION PLATES same price as full Plate 181 Skeleton WOOD FORMS **DIVISION PLATES** 350 Full Plate 610 Slotted Bolts Plates for Rebar Slots ea. FOR EXISTING PAVEMENTS 334 675 Bent Wedge ea. FOR DRIVE OVER CURBS 333 351 Skeleton Plate ADD PER SLOT Division Plates can be locked to form Specify Length and For Flat Clips ADD with Slotted Bolts and Wedges **Diameter of Rebar Slots** to Division Plate prices



high curbs

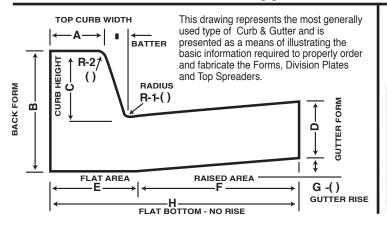
# **Curb and Gutter Specifications**

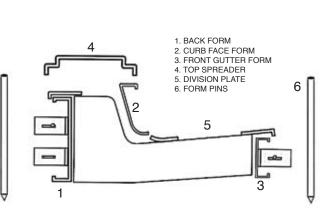




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# **Typical Bill of Materials**





ALL ARE 100 LINEAR FEET FOR STEP TYPE CURB AND GUTTERS.

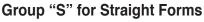
Group "J" or "B" for Straight Forms

("J" Type - with batter - single radius) or ("B" Type - with batter - no radius)

J	Group "J" (	or "B" for Radi	us Forms	
			27	L
The Call And			1.2	

.....

Part #	Pcs.	Description	List Price ea.	Part #	Pcs.	Description	List Price ea.
205	10	12" x 10' Straight (back) Form-3 Pock	et	507	10	12" x 10' Flexible (back) Form-7 P	ocket
205	10	6" x 10' Straight (front) Form-3 Pock	et	507	10	6" x 10' Flexible (front) Form-7 P	ocket
240	10	6" x 10' "J" or "B" Curb Face Form		516	10	6" x 10' "J" or "B" Curb Face Forr	n
301	20	6" Curb - Top Spreader		625	40	Heavy Duty Lock Clamps	
337	11	12" x 24" "J" or "B" Full Div. Plates		339	10	12" x 24" "J" or "B" Full Div. Plates	
201	60	3/4" x 24" Form Pins		340	50	12" x 24" "J" or "B" Skel. Div. Plate	s
For 100 L	F. Total	List \$ of Package		201 140 3/4" x 24" Form Pins			
		00 L.F. = 2108 lbs.		For 100 L.F. Total List \$ of Package Total Weight for 100 L.F. = 1933 lbs.			



("S" Type - with batter and double radius)



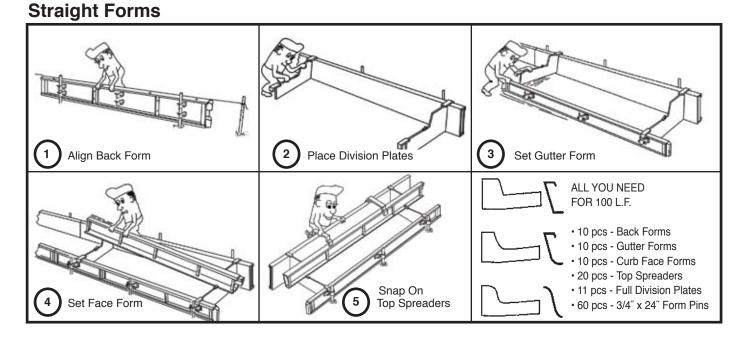
### Group "S" for Radius Forms

("S" Type - with batter and double radius)

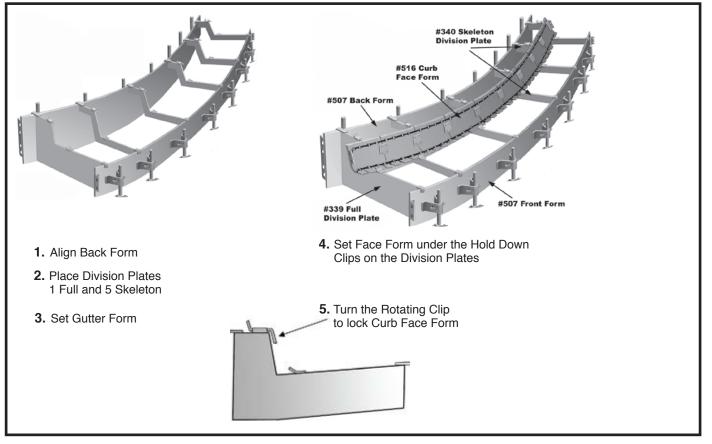
Part #	Pcs.	Description	List Price ea.	Part #	Pcs.	Description	List Price ea.
205	10	12" x 10' Straight (back) Form-3 Poo	ket	507	10	12" x 10' Flexible (back) Form-7	Pocket
205	10	6" x 10' Straight (front) Form-3 Poc	ket	507	10	6" x 10' Flexible (front) Form-7 P	ocket
240	10	6" x 10' "S" Curb Face Form		516	10	6" x 10' "S" Curb Face Form	
302	20	6" Curb - Top Spreader		625	40	Heavy Duty Lock Clamps	
337	11	12" x 24" "S" Full Div. Plates		315	60	6" Curb - Top Spreader	
201	60	3/4" x 24" Form Pins		339	10	12" x 24" "S" Full Div. Plates	
For 100 I	F. Tota	I List \$ of Package		340	50	12" x 24" "S" Skel. Div. Plates	
		100 L.F. = 2098 lbs.		201	140	3/4" x 24" Form Pins	
				For 100 L.F. Total List \$ of Package Total Weight for 100 L.F. = 2023 lbs.			



# **Set Up Instructions**



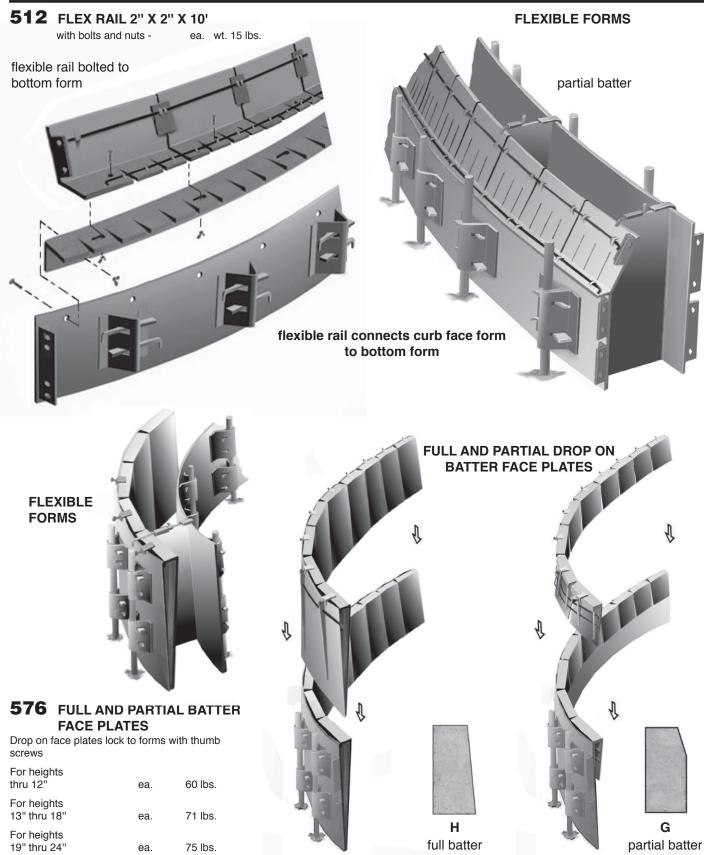
### **Flexible Forms**





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**Radius High Curb Forming** 

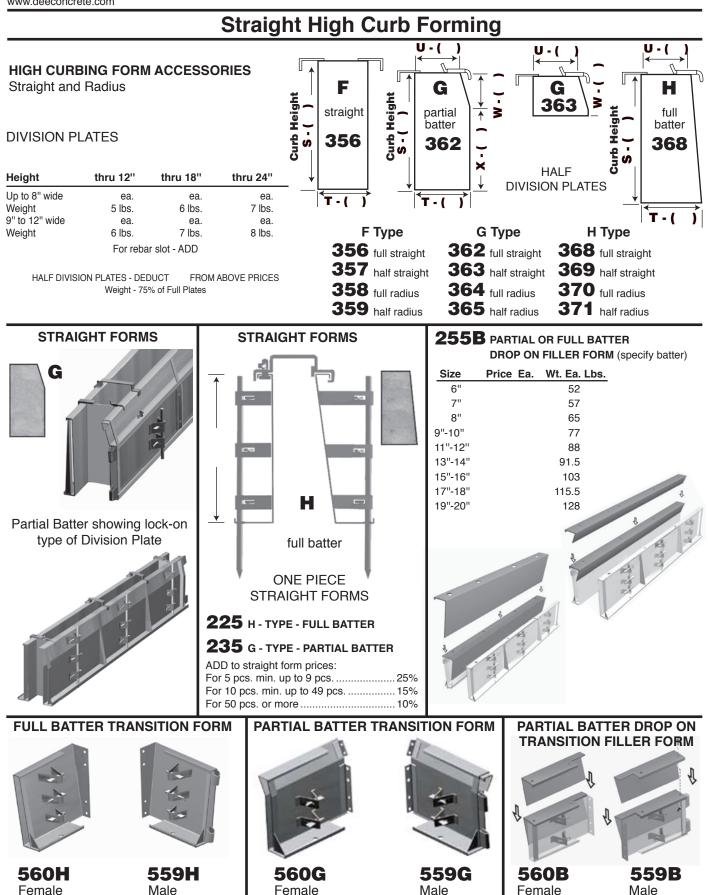




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List Price Each

### Steel Forms for Sidewalk - Drive Over and High Curbs

#### Group "E" For Straight Forms

Part #	Pcs.	Description	List Price Each	
205	10	10" x 10' Straight (back) Form-3 Pocke	et I	1
205	10	6" x 10' Straight (front) Form-3 Pocket		
350	11	10" x 24' "E" Full Division Plates		
201	60	3/4" x 24" Form Pins		
-				

For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 1588 lbs.

For Drive-Over Curbs & Gutter

3/4" x 24" Form Pins 201 140 For 100 LF. Total List \$ of Package

Pcs.

10

10

20

10

50

Part #

507

507

625

352

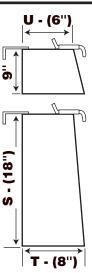
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Total Weight for 100 LF. = 1582 lbs.

Group	" <b>H</b> "	For	Straight	Forms
-------	--------------	-----	----------	-------

Part #	Pcs.	with 2" Batter - also available with Description	List Price Each
216	10	18" x 10' Straight (back) Form-3 Pock	ket
225	10	18" x 10' Full Batter (front) Form-3 Po	ocket
304	20	6" Curb Top Spreaders	
610	20	Small Slotted Bolts	
675	20	Small Bent Wedges	
368	11	6" x 8" x 18" "H" Full Division Pla	tes
201	60	3/4" x 36" Form Pins	

For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 3241 lbs.



#### Group "H-R" For Radius Forms

Group "E-R" For Radius Forms

10" x 10' Flexible (back) Form-7 Pocket

10" x 24" "E" Skeleton Division Plates

6" x 10' Flexible (front) Form-7 Pocket

Heavy Duty Lock Clamps 10" x 24" "E" Full Division Plates

Description

Full Batter Curb - with 2" Batter - also available with 1" or greater Batter

			<u>J</u>
Part #	Pcs.	Description	List Price Each
507	10	18" x 10' Flexible (back) Form-7 Pocke	ət
507	10	18" x 10' Flexible (front) Form-7 Pocke	et
576	10	18" x 10' Flexible Face Plate	
625	40	Heavy Duty Lock Clamps	
370	10	6" x 8" x 18" "H" Full Division Plate	es
371	50	6" x 8" x 18" (9") "H" Half Division	Plates
201	140	3/4" x 36" Form Pins	

For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 3968 lbs.

### **Option 2 - Using filler forms**

### Group "H" For Straight Forms

Full Batter Curb - with 2" Batter - also available with 1" or greater Batter				
Part #	Pcs.	Description	List Price Each	
216	10	18" x 10' Straight (back) Form-3 Pc	ocket	
216	10	18" x 10' (front) Form-3 Pocket		
255B	10	18" Full Batter Drop on Filler Fo	orm	
301	20	8" Curb - Top Spreaders		
610	40	Small Slotted Bolts		
675	40	Small Bent Wedges		
368	11	6" x 8" x 18" "H" Full Division P	lates	
201	60	3/4" x 36" Form Pins		



For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 4339 lbs.

#### Group "F" For Straight Forms

	List Price Each		
8" x 10' Straight (back) Form-3 Pocket			
3" x 10' Straight (front) Form-3 Pocket			
6" Curb - Top Spreaders			
S" x 6" x 18" "F" Full Division Plates			

For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 3176 lbs.

٦	Group "F-R" For Radius Forms					
	Full Batter Curb - with 2" Batter - also available with 1" or greater Batter					
	Part # Pcs. Description List Price Each					
	507 10 18" x 10' Flexible (back) Form-7 Pocket					
	507 10 18" x 10' Flexible (front) Form-7 Pocket					
	625 40 Heavy Duty Lock Clamps					
	358 10 6" x 6" x 18" "F" Full Division Plates					
	359 50 6" x 6" x 18" (9") "F" Half Division Plates					
	201	140	3/4" x 36" Form Pins			

For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 3238 lbs.

#### CURB FACE FORMS AND DIVISION PLATES ARE FABRICATED TO MEET ANY SPECIFICATIONS



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### **Partial Batter High Curbs**

### Group "G" For Straight Forms

Part #	Pcs.	Description	List Price Each	
216	10	18" x 10' Straight (back) Form-3 Pock	et	
205	10	12" x 10' Straight (front) Form-3 Pock	et	
240	10	6" x 10' "B" Curb Face Form	" x 10' "B" Curb Face Form	
303	20	6" Curb - Top Spreaders	5" Curb - Top Spreaders	
610	60	Small Slotted Bolts	Small Slotted Bolts	
675	60	Small Bent Wedges	Small Bent Wedges	
362	11	6" x 8" x 18" "G" Full Division Plat	" x 8" x 18" "G" Full Division Plates	
201	60	3/4" x 36" Form Pins		

For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 3121 lbs.

#### Option 1 - Using curb face form ms U - (6") G

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S - (18'')

#### Group "G-R" For Radius Forms

Partial Batter Curb - with 2" Batter - also available with 1" or gre				h 1" or greater Batter
	Part #	Pcs.	Description	List Price Each
	507	10	18" x 10' Flexible (back) Form-7 Pock	ət
	507	10	12" x 10' Flexible (front) Form-7 Pocke	et
_	516	10	6" x 10' "B" Curb Face Form	
()	625	50	Heavy Duty Lock Clamps	
Ŀ	512	10	2" x 2" x 10' Flex Rails for Forms	
3	364	10	6" x 8" x 18" "G" Full Division Plat	es
	365	50	6" x 8" x 18" (9") "G" Half Division	Plates
	201	140	3/4" x 36" Form Pins	

For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 3164 lbs.

# Options 2 - Using one piece front form

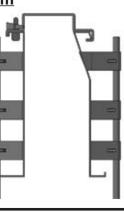
T - (8'')

- (12")

#### Group "G" For Straight Forms

Partial Batter Curb - with 2" Batter - also available with 1" or greater Batter

			0
Part #	Pcs.	Description	List Price Each
216	10	18" x 10' Straight (back) Form-3 Pocket	
235	10	18" x 10' Straight (front) Form-3 Pocke	et
303	20	6" Curb - Top Spreaders	
610	60	Small Slotted Bolts	
675	60	Small Bent Wedges	
362	11	6" x 8" x 18" "G" Full Division Plate	es
201	60	3/4" x 36" Form Pins	



For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 3191 lbs.

### **Option 3 - Using filler forms**

#### Group "G" For Straight Forms

Partial Batter Curb - with 2" Batter - also available with 1" or greater Batter

Part #	Pcs.	Description	List Price Each			
216	10	18" x 10' Straight (back) Form-3 Pocke	et			
216	10	18" x 10' Straight (front) Form-3 Pocke	8" x 10' Straight (front) Form-3 Pocket			
255B	10	S" x 10' Partial Batter Filler Form				
301	20	8" Curb - Top Spreaders				
610	40	Small Slotted Bolts	Small Slotted Bolts			
675	40	Small Bent Wedges	Small Bent Wedges			
362	11	6" x 8" x 18" "G" Full Division Plate	6" x 8" x 18" "G" Full Division Plates			
201	60	3/4" x 36" Form Pins				

For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 3709 lbs.



#### Group "G-R" For Radius Forms

Partial Batter Curb - with 2" Batter - also available with 1" or greater Batter

r	Partial Batter Curb - with 2 Batter - also available with 1 or greater Batte					
	Part #	Pcs.	Description	List Price Each		
	507	10	18" x 10' Flexible (back) Form-7 Pocket			
	507	10	18" x 10' Flexible (front) Form-7 Pocket			
	576	10	6" x 10' Flexible Face Plate			
	625	50	Heavy Duty Lock Clamps			
	364	10	6" x 8" x 18" "G" Full Division Pla	tes		
	365	50	6" x 8" x 18" (9") "G" Half Divisior	n Plates		
	201	140	3/4" x 36" Form Pins			

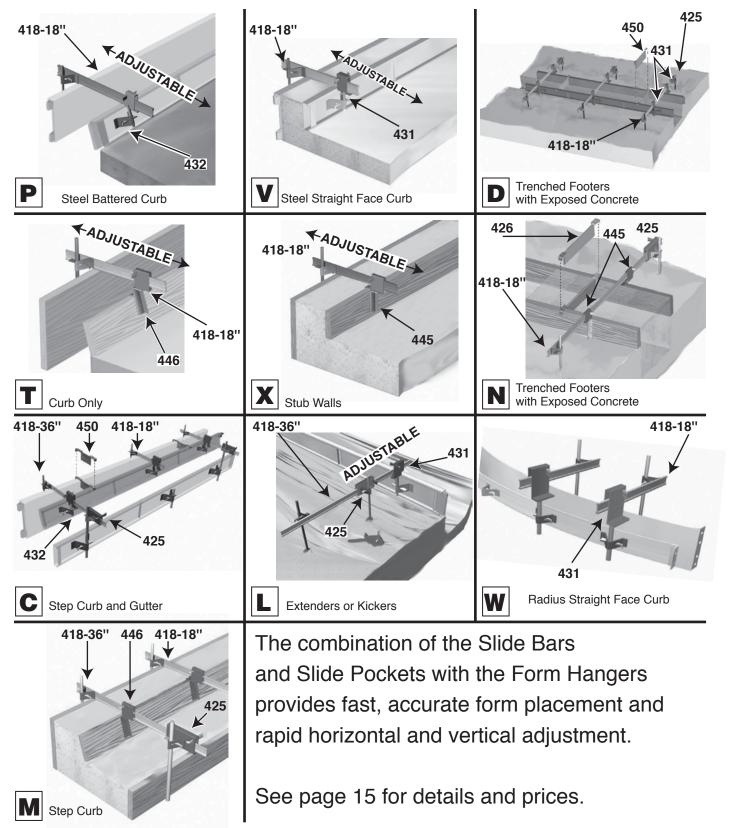
For 100 LF. Total List \$ of Package Total Weight for 100 LF. = 3838 lbs.





# All Purpose Hangers for Steel and Wood Forms

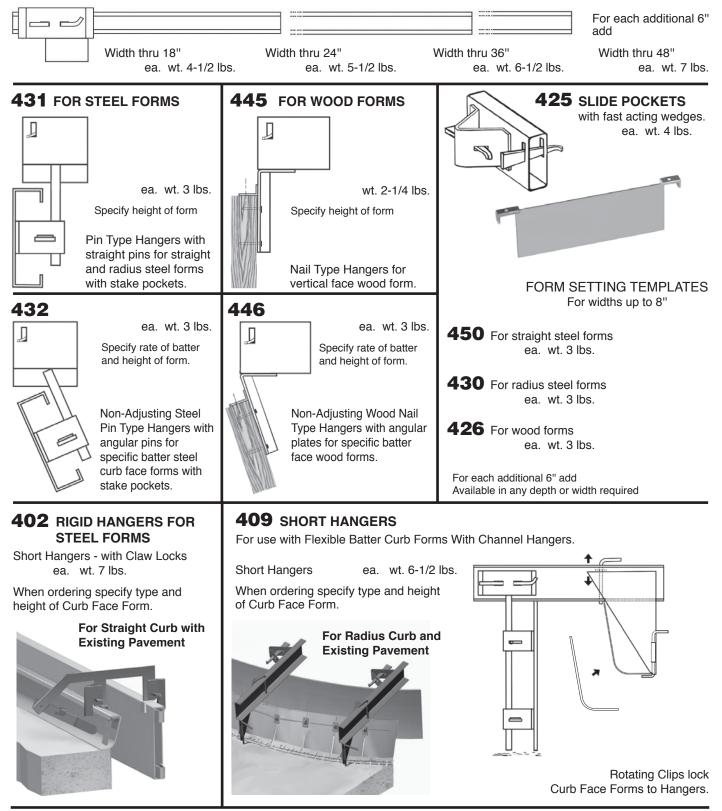
Adjustable Hangers for Wood or Steel Forms, Curbs and Gutters, Trenched Footers and Extenders for Edge Forms



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### Adjustable Hangers for Steel and Wood Forms, Curbs and Gutters, Trenched Footers and Extenders for Edge Forms

**418** SLIDE BARS with welded stake pockets - standard lengths: 18", 24", 36", 48", also available in any length required.

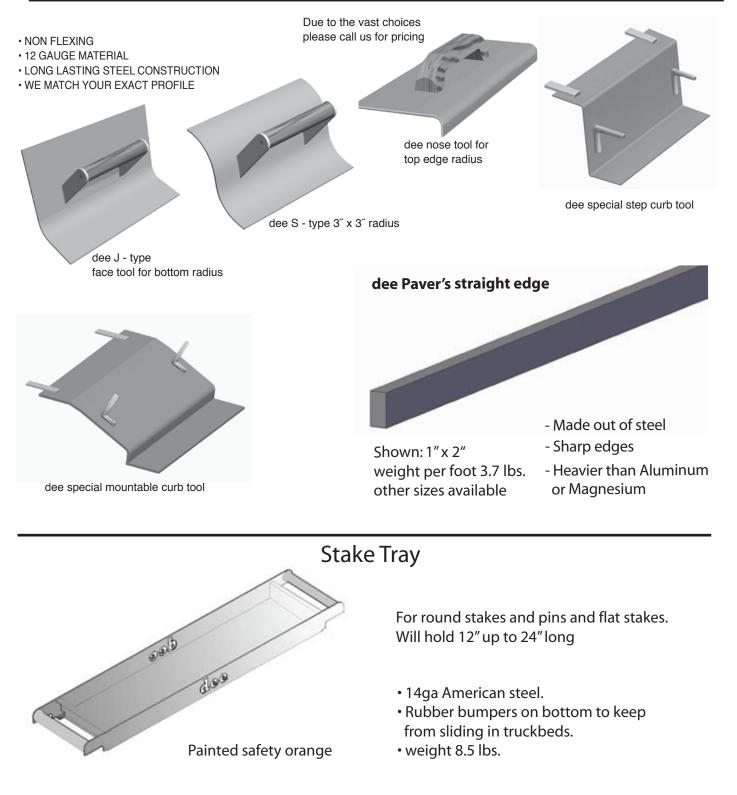


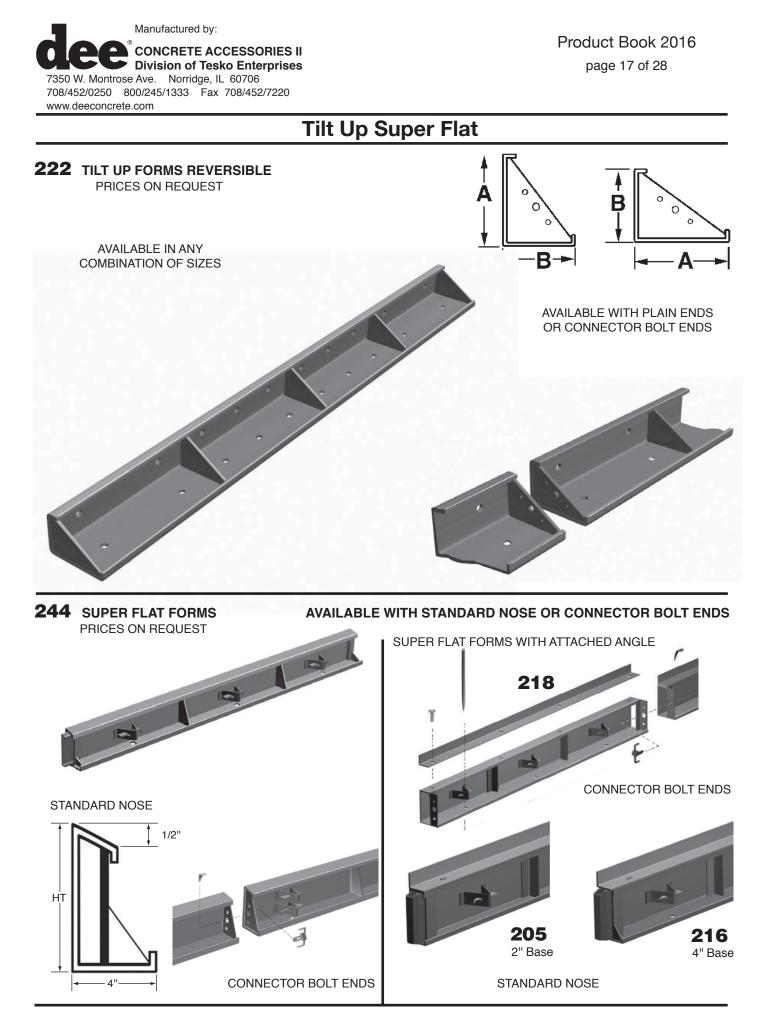


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# **Curb Tools**

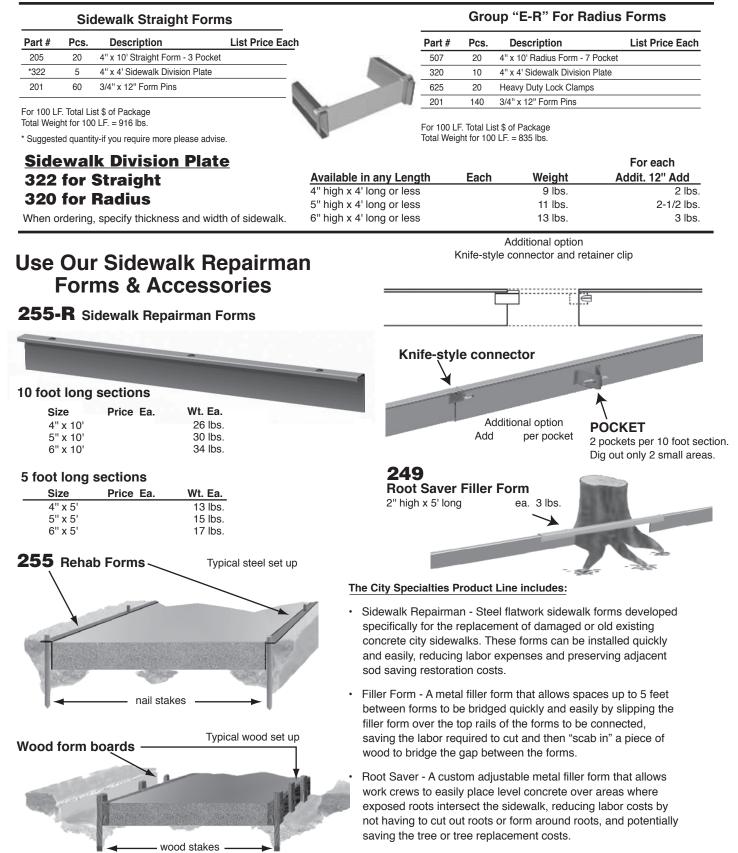






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### Sidewalk and Rehab Forms





# **Steel Form Replacement Parts**

### Replacement parts for STRAIGHT FORMS



### Replacement parts for RADIUS FORMS

904	905	923	948
Single pocket and wedge set	Double pocket and wedge set	End angles	Rivet for pocket or end angles
		Angle For form length height	Price
		4" 4" and 5"	. •
	7	6" 6"thru 11" 16" thru 23"-2	
		required 12" 12" thru 15"	<b>```</b>
1.7 lbs.	3 lbs.	12" 12" thru 15" 24"-2 required	



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# **Accessories For Use With Wood Forms**

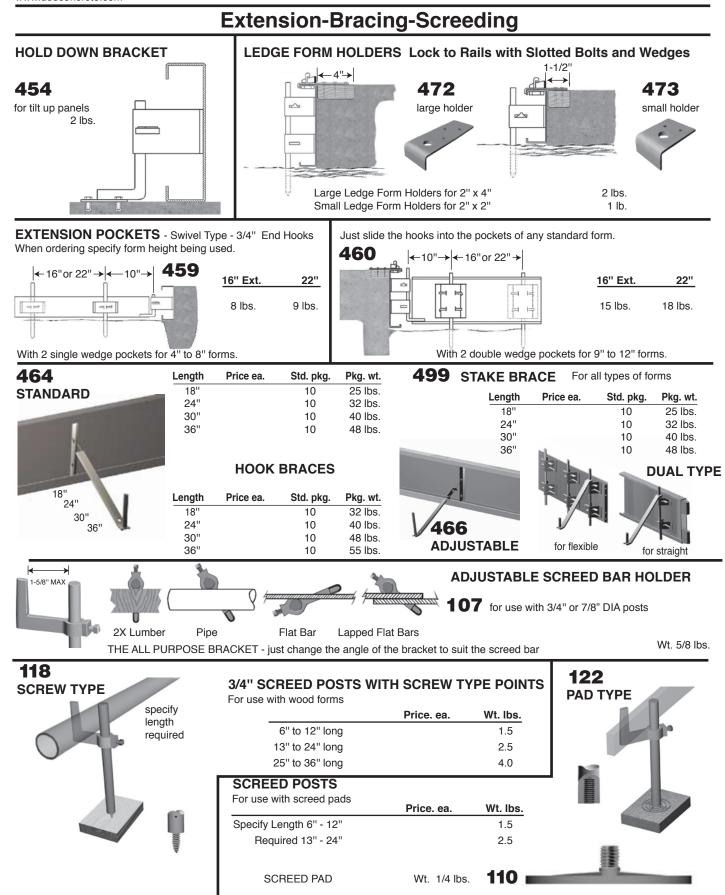
75 SLIP-ON		SIDEWALK DIVISION PLATES			For each
SIDEWALK		Available in any Width	Each	Weight	Addit. 12" Add
DIVISION	4	4" high x 4' long or less		9 lbs.	2 lbs.
PLATES		5" high x 4' long or less		11 lbs.	2-1/2 lbs.
	2	6" high x 4' long or less		13 lbs.	3 lbs.
1				essed lumber. ess and width of s	sidewalk.

		TOP SPREADERS		
187	No. 188 Top with No. 188 Top with No. 189 Top	spreader for use with steel curb face form h division plates spreader for use with steel curb face form hout division plates spreader straight face for wood forms spreader battered face for wood forms	1.6 lbs. 2.5 lbs. 2.5 lbs. 2.5 lbs.	190 188

165 ADJUSTABLE 161 STANDARD Length Price Ea. Std. Pkg. Pkg. Wt. 18" 25 lbs. 10 **264** filler type for 24" 10 32 lbs. **USE with WOOD** 30" 10 40 lbs. 36' 10 48 lbs. with 12" x 12" legs. **EASY CURVE FORMS** FORM BRACES Price Ea. Std. Pkg. Pkg. Wt. Length 18" OUTSIDE 18" 10 32 lbs. 24" 24" 10 40 lbs. 30" 30" 48 lbs. 10 36' 18" 36" 10 55 lbs. 24" 30" 6" radius 36" For concrete thickness from 53 SLIP-ON DIVISION PLATE FORM Price ea. Wt. Ibs. 6" to 24" Height SPREADERS 181 SKELETON Packaged 20, Weight 40 lbs. 3-1/2" 5 Additional 180 FULL 5-1/2" 7.5 12" add and 1 lb. 11-1/4" 16 For use with 7/8" stakes add When ordering specify wood size, height and see page 6 type and whether inside or outside corners For use with 3/4" or 7/8" for prices are required. Standard radius 6" stakes, specify stake Custom Radius and heights available. size when ordering. Special sizes & types Prices on request. can be made to order. Available in Heights up to 24". **FIXED WOOD OR PLASTIC 177** STAKE POCKETS 266 filler type for HOLDER FOR WOOD USE with WOOD 163 3-1/2" high for wood or plastic forms with 12" x 12" legs. **164** 4" high for plastic forms EASY CURVE FORMS screws not INSIDE Price Ea. Lbs. included 3 Price Ea Lbs. 6" radius 2 - 1/4Form Pin not incuded



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# **Econoline Paving**

# <u>AVAILABLE</u>

Standard 3/16" - dee part #226E 1/4" - dee part #227E **CONTRACTOR BENEFITS** 

- 1) Affordability
- 2) Short lead times
- 3) Uses 3/4 or 7/8 stakes.
  - •1" dia stakes will not fit

Reversible: 3/16" - dee part #210E 1/4" - dee part #211E

PRICES ON REQUEST

We can manufacture up to 18" x 24"

AVAILABLE IN ANY COMBINATION OF SIZES

Shown is dee reversible form

Full height sliding nose
Full height gussets

OPTIONAL FEATURES Holes for Keyway Holes for Dowels PRIMARY APPLICATIONS INTERSECTIONS RAMPS AIRPORT RUNWAYS ROADWAYS TAPER POURS





# **Accessories for Paving Forms**

#### Grade 60 ASTM A615

### **dee**<sup>®</sup> Dowel Bars

Saw cut to any lengths

# 615

1/2 <sup>1</sup> dia.		
	Price	
Length	Ea.	WT ea. lbs.
12"		.67
16"		.89
18"		1.00
20"		1.11
24"		1.33
30"		1.67
36"		2.00
42"		2.34
48"		2.67
617		
3/4" dia.		
o, i alai	Price	
Length	Ea.	WT ea. lbs.
12"		1.52
16"		2.00
18"		2.08
20"		2.53
24"		3.00
30"		3.75
36"		4.50
42"		5.30
48"		6.00

### 619

dia.	Price	
Length	Ea.	WT ea. lbs.
12"		2.67
16"		3.56
18"		4.00
20"		4.45
24"		5.34
30"		6.67
36"		8.01
42"		9.35
48"		10.68

Availabe in different lengths. Longer lengths available. Prices on request.

# Specifications for Cold Rolled Steel Median Barrier Securing Pins

Median Barrier Securing Pins shall be made exclusively from American cold rolled steel. Grades typically purchased will range from 1018 to 1215. Pin cold roll material shall be of a quality and density that will withstand ongoing use and reuse. Manufacturer is responsible for material selection and quality, if not specified or supplied by customer.



# dee COLD ROLLED SOLID STEEL FORM PINS

Without holes -- For use with Steel Forms only.

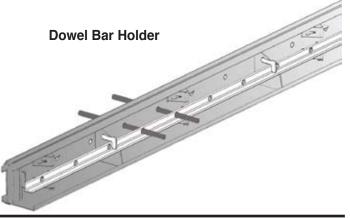
Fits our Econoline Paving Forms

### 201

3/4" dia

5/4 ula.				
Length	Price Ea.	Std. Pcs.	Pkg. Wt. Lbs.	
12"		25	38	
18"		25	52	
24"		25	75	
30"		20	75	
36"		10	45	
42"		10	53	
48"		10	60	
202_				
7/8" dia.				
12"		10	20	
18"		10	30	
24"		10	40	
30"		10	50	
36"		10	60	
42"		10	70	
48"		10	80	

Availabe in different lengths. Prices on request.

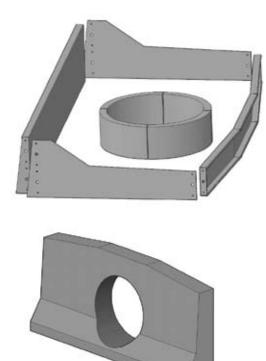


Available options include:

- any lenghts available
- 7/8" or 1" diameter
- Angle cut tip
- · Lathe cut tip
- · Hole placement as specified
- Securing washer with a 1" or 7/8" ID welded in place



# **Headwall Forms**



Headwall Form sets for any size configuration.

Adjustable or fixed height.

Available with multiple inserts to accomodate specified pipe sizes.

Headwalls can be poured onsite or in your equipment yard.

Special designs available.

Lifting elements available.

# **Drain and Sewer Covers**

Drain/Sewer covers for non-DOT applications

#### **Applications**

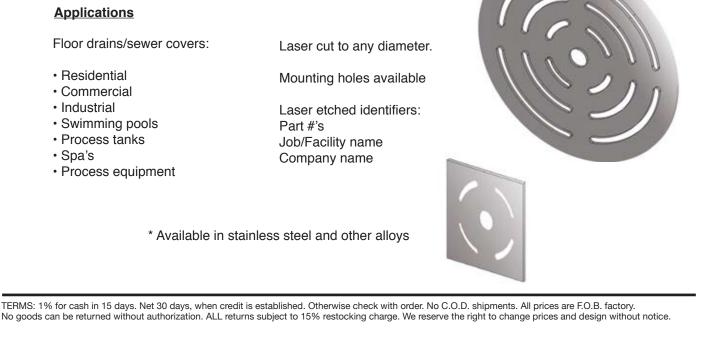
Floor drains/sewer covers:

- Residential
- Commercial
- Industrial
- Swimming pools
- Process tanks
- Spa's
- Process equipment

Mounting holes available

Laser etched identifiers: Part #'s Job/Facility name Company name

\* Available in stainless steel and other alloys





### Product Book 2016 page 25 of 28

### **Agriculture**

#### Bill of Materials Typical Sizes

### **GRAIN BINS**

#### (Forms available for any size bin)

### **20 FOOT DIAMETER**

Part #	Pcs.	Description	List Price ea.
507	6	24" x 10' Flexible Form	
525	1	24" x 5' Flexible Form	
625	14	Heavy Duty Lock Clamps	
499	25	36" Stake Brace	
201	50	3/4" x 48" Form Pins	
132	1	Stake Puller	
Total List \$ of Package Total Weight = 1296 lbs.			

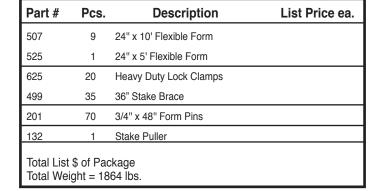
#### METAL BUILDING SLAB FORMS

Any slab height up to 24". Custom form sets built to plan.

Standard forms are 10 foot long. Filler and corner forms used to adjust dimensions. and provide perfect square corners.

Primary applications Include:

- Storage Buildings
- Work Shops
- Livestock Barns
- Equipment Sheds
- Water/Ag Chemical Tanks

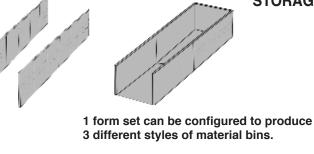


### **40 FOOT DIAMETER**

**30 FOOT DIAMETER** 

Part #	Pcs.	Description	List Price ea.
507	12	24" x 10' Flexible Form	
525	1	24" x 5' Flexible Form	
625	26	Heavy Duty Lock Clamps	
499	45	36" Stake Brace	
201	90	3/4" x 48" Form Pins	
132	1	Stake Puller	
Total List Total Wei			

#### **STORAGE BINS**



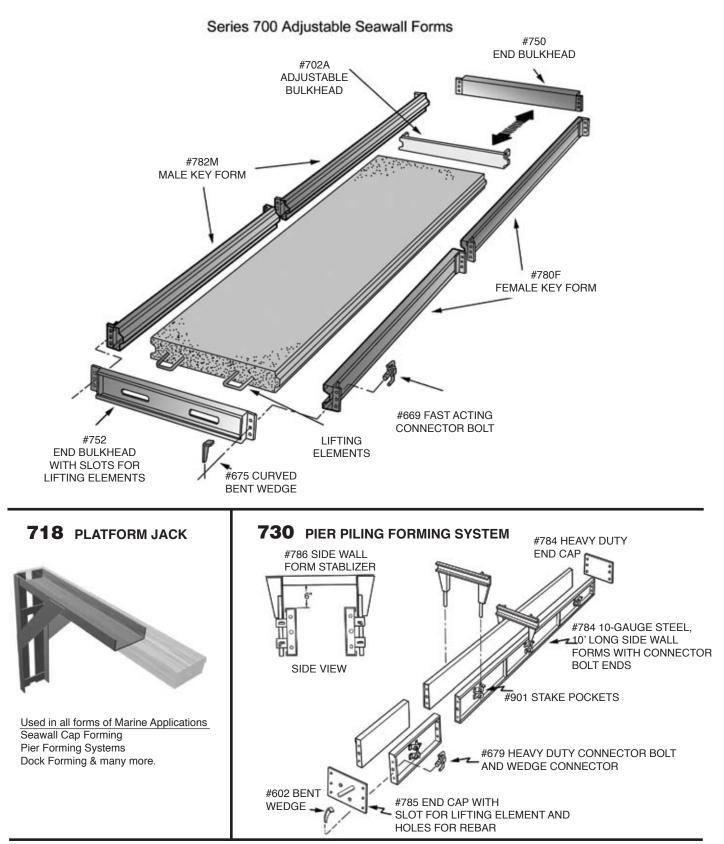
Primary applications Include:

- Agricultural Product Storage feed corn, hay, silage
- Construction Raw Materials Storage sized aggregate, gravel, sand, dirt, rock fill
- Landscape/Garden Supply mulch, compost, manure, dirt, wood chips

Part #	Pcs.	Description	List Price Each
205	12	6" x 10' Straight Form-3 Pocket	
255	16	6" x 5' Filler Form	
782M	2	Male Keyway Form	
780F	2	Female Keyway Form	
610	6	Small Slotted Bolts	
675	6	Small Bent Wedges	
752	1	6" x 5' Bulkhead Form	
		w/Lifting Elements	
750	1	6" x 5' Bulkhead Form	
787	4	Tope Yoke Assembly	
201	50	3/4" x 12" Form Pins	
132	1	Stake Puller	
Total Lis Total We	t \$ of F eight =	'ackage 1266 lbs.	



# **Specialty Marine Forming**





#### SPECIFICATIONS FOR STRAIGHT CURB AND GUTTER PROFILE FORMING

The steel forms and accessories shall be a commercial product of latest design in sections 10 feet long. Forms shall be of a gauge of material of sufficient strength and rigidity to withstand the pressure of the concrete. Form faces and Rail Edges shall be free of slots, warps or bends. Form Rails shall provide a smooth form surface for final finishing, and shall have bolt holes to provide for bolting and attachment of various accessories.

The Top and Bottom Rails shall be flanged to provide maximum strength; shall be a minimum of 2" wide and shall provide a smooth surface for finishing, edging, nesting and stacking; all Forms shall have angles welded between the pockets to insure additional reinforcement for the top rail and holes to provide for attachment of form braces; all Stake Pockets, Angles and Noses shall be securely welded in place to insure maximum strength. Stake pockets shall provide full bearing surfaces so that the Wedges will securely lock the forms to the form pins for the full height of the pocket to securely hold the forms to line regardless of sub-grade conditions. The connecting mechanism for joining successive sections shall have self-aligning noses with box ends, both reinforced with ¼" angles to provide a tight joint without locking, latching or fitting.

Forms up to 7-1/2" high shall be made of minimum 12 gauge steel and shall be furnished with 2 or 3 single stake pockets, forms 8" through 16" high shall be made of minimum 10 ga. steel, shall have 3 double stake pockets, forms 17" and higher shall have 3 triple stake pockets, and shall have 4" flanged bottom rails.

Curb Face Forms, made of minimum 12 gauge Steel, shall be smooth, free of holes or slots, and shall be fabricated to meet the exact profile required. They shall be supported by Division Plates locked securely in place with Top Spreaders or Holders.

Division Plates shall be made of minimum 10 gauge steel to conform to the desired curb and gutter profile, shall have clips at the front and back to permit the division plate to be placed anywhere along the form rails to provide a most desirable placement for forming, they shall be provided with clips or holders to securely lock the Curb Face Form in place, and to insure fast easy removal after the concrete is placed.

#### SPECIFICATIONS FOR RADIUS CURB AND GUTTER FORMS

The steel forms and accessories shall be a commercial product of latest design in sections 10 feet long. Back and Front Radius Forms to be made of high strength special analysis hard rolled spring steel, free of notches, slots or warps and to provide flexibility required to properly form the required radius to a minimum radius of 18". Forms to flatten out completely when released from the pins.

All back and front forms shall have riveted to them 7 sets of stake pockets and wedges to insure exact radius, prevent bowing between pockets and to accurately position and firmly support the form on the stakes in a true vertical position regardless of sub-grade conditions.

Forms 4" through 7" high shall have 7 single wedge stake pockets; forms 8" through 16" shall have 7 double wedge stake pockets; forms 17" through 24" shall have 2 lines of 7 double wedge stake pockets, in order to insure truly vertical staking.

Forms shall be provided with end clips to receive lock clamps to keep forms properly aligned at form joints. Lock Clamp with a pin and clip shall be used to securely lock individual sections together.

Flexible Curb Face Forms shall be made to provide a batter or a batter and radius on a radius to conform to the exact profile of the curb and gutter. Curb Face Forms shall consist of one foot segments that rotate on a center rivet to handle inward and outward radius forming with 1/4" free floating rods at the top and bottom to reinforce the forms and to insure true curvatures. They shall provide sufficient flexibility to properly form the required batter and radius to a minimum of 4'-6".

Division Plates shall be made of minimum 10 gauge steel to conform to the desired curb and gutter profile, they shall have clips that drop on to the front and back forms to permit placement anywhere along the form edges to provide the most desirable placement; they shall be provided with clips and a fast acting slide latch to securely hold the curb face form in place. One full division plate and five skeleton division plates shall be used in each ten foot section of forming to insure truly accurate forming of the profile of a batter and radius on a radius.

#### **STAKES**

Each cold rolled stake shall be not less than 3/4", 7/8" and 1" diameter in a length sufficient to support the form at the specified height and shall be the manufacturer's standard.

